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**Assessment of Food Processing Technologies on Allergen Reduction  
in United States**

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**Abstract**

**Purpose:** The aim of the study was to analyze the assessment of food processing technologies on allergen reduction in United States.

**Methodology:** This study adopted a desk methodology. A desk study research design is commonly known as secondary data collection. This is basically collecting data from existing resources preferably because of its low cost advantage as compared to a field research. Our current study looked into already published studies and reports as the data was easily accessed through online journals and libraries.

**Findings:** Recent advancements in food processing technologies in the U.S. are focusing on reducing allergenicity in food products. Thermal methods are traditionally used, but novel nonthermal techniques, such as high-pressure processing and cold atmospheric plasma, are now being explored for their potential to create hypoallergenic products. These methods aim to modify allergenic proteins without using heat, which can preserve food quality while reducing allergen reactivity. Despite these advancements, ensuring the complete removal of allergens remains challenging, highlighting the ongoing need for robust detection and control strategies.

**Unique Contribution to Theory, Practice and Policy:** Risk assessment theory, health belief model (HBM) & diffusion of innovations theory may be used to anchor future studies on analyze the assessment of food processing technologies on allergen reduction in United States. Implementing advanced food processing technologies focused on allergen reduction can revolutionize industry practices. Regulatory bodies could use empirical data from these assessments to set more precise guidelines and safety standards for allergen levels in food products.

**Keywords:** *Assessment, Food Processing Technologies, Allergen Reduction*

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## INTRODUCTION

Processed food products in developed economies often contain various allergens like gluten, nuts, and dairy, which are commonly labeled to mitigate health risks. In the USA, approximately 32 million people have food allergies, with the prevalence of peanut allergies in children having increased by 21% from 2010 to 2017 (Gupta, 2018). Japan and the UK also enforce strict labeling laws for allergens, reflecting a high degree of consumer awareness and regulatory oversight. For example, in the UK, the Food Standards Agency reported that the number of products recalled due to undeclared allergens increased by 20% from 2018 to 2019. In Japan, soy and gluten are major concerns, prompting manufacturers to adopt rigorous testing and labeling practices to ensure consumer safety. In the United States, a significant case involved the recall of over 2 million pounds of chicken products in 2019 due to undeclared allergens, including dairy. In Japan, a well-documented incident occurred in 2020 when a popular brand of chocolate was recalled because it contained undeclared almonds, highlighting the challenges of cross-contamination in food production. These examples underscore the ongoing issues and regulatory efforts in managing allergen content in processed foods within developed economies, where the trend shows a steady increase in allergy awareness and action to prevent allergen-related incidents.

In developing economies, the awareness and management of allergen content in processed foods are less stringent compared to developed countries. Many countries lack comprehensive food labeling laws, which poses a significant risk for consumers with food allergies. For instance, a study conducted in Brazil revealed that the awareness of food allergies among food handlers was relatively low, with less than 50% able to identify common food allergens (Silva, 2019). Similarly, in India, there is a growing concern about food allergies, but the lack of strict labeling requirements and enforcement leads to frequent incidents of allergen exposure. In developed economies, the management of allergen content in processed foods is advanced, with stringent regulatory frameworks designed to protect consumers with food allergies. For example, in the USA, the Food Allergen Labeling and Consumer Protection Act (FALCPA) mandates clear labeling of the eight major allergens, which significantly reduces the risks of accidental exposure. According to Gupta (2018), the awareness and comprehensive management strategies have somewhat stabilized the occurrence of severe allergic reactions, although the prevalence of food allergies continues to rise, affecting about 10.8% of the adult population.

Building on the existing mechanisms for allergen management in developed economies, there is a continuous evolution of policies and practices that aim to enhance the safety of consumers with food allergies. For instance, the Food and Drug Administration (FDA) in the USA not only mandates the labeling of the eight major allergens but also actively monitors and issues recalls for foods that fail to comply with allergen labeling laws. This proactive approach helps in mitigating the risks associated with allergen exposure. However, as noted in a study by Gupta (2018), despite these efforts, the prevalence of food allergies continues to increase, underscoring the need for ongoing policy enhancements and public education campaigns.

In Brazil, the prevalence of reported food allergies has been increasing, with studies suggesting that up to 6.4% of children are affected, mirroring global trends but with less regulatory framework to manage them (Silva, 2019). In India, a notable case in 2018 involved the recall of a popular snack food that was found to contain undeclared peanuts, causing several allergic reactions. These

examples from Brazil and India illustrate the challenges faced in developing economies, where the combination of rising allergy rates and inadequate regulatory systems necessitates urgent attention to improve food safety standards for allergens.

In Sub-Saharan economies, the issue of food allergen content and allergenicity in processed foods is significantly under-researched and under-reported. These regions often have minimal regulatory frameworks for food safety, particularly concerning allergens. The lack of data on food allergies is profound, with very few studies addressing the prevalence or management of food allergens. For example, a review of food allergy studies in Africa found extremely limited data, with most of the available information coming from South Africa (Gray, 2020). South Africa, one of the more developed countries in the region, has seen some progress in this area. It is an exception in Sub-Saharan Africa with better awareness and some degree of regulatory control over food allergens. However, other countries in the region lack even the most basic mechanisms for tracking and controlling food allergens. Instances of allergen mismanagement are rarely documented, but anecdotal evidence suggests that food allergy awareness is minimal, and exposure risks are high due to the absence of labeling laws and consumer education.

In Sub-Saharan Africa, managing food allergen content and allergenicity poses significant challenges due to the lack of developed regulatory frameworks, limited consumer awareness, and insufficient resources dedicated to food safety. The absence of robust infrastructure for effective allergen management, regulation, and communication can expose individuals with food allergies to considerable risks. For instance, food labeling in the region is often not mandatory, and when implemented, it may not comprehensively include allergen information. This issue is exacerbated by the prevalence of informal food markets, where unpackaged and locally produced foods dominate and seldom carry any allergen labeling (Gray, 2020).

Moreover, the clinical support for diagnosing and managing food allergies in Sub-Saharan Africa is sparse, with a limited number of healthcare professionals trained in allergy care compared to more developed regions. The lack of medical expertise means that food allergies are often undiagnosed or mismanaged, which can lead to serious health consequences for those affected. Educational programs on food allergies are few, further contributing to low awareness levels among consumers and food handlers alike (Gray, 2020).

However, there are signs of progress, particularly in South Africa, which has adopted more comprehensive food safety and labeling laws. Yet, even with these advances, enforcement remains inconsistent, and public awareness about food allergens is not as widespread as needed to effect substantial change. To address these challenges, it is critical to implement educational campaigns targeted at increasing the knowledge of food allergies among consumers and industry stakeholders. These efforts can help bridge the information gap and improve allergen management practices (Gray, 2020). For a transformative change in how food allergens are managed in Sub-Saharan economies, international cooperation and support are essential. Building partnerships with global health organizations and leveraging support from developed countries can aid in establishing the necessary infrastructure for better food safety regulation. These partnerships can also assist in training medical and food industry professionals and developing public health initiatives aimed at raising awareness of food allergies. Utilizing technology and mobile platforms to spread

information about food allergens could also be particularly effective in regions with high mobile phone usage.

Food processing technologies have significantly evolved to enhance food safety, extend shelf life, and potentially modify allergenic properties of food products. High-pressure processing (HPP) is one such technology that uses elevated pressures to inactivate foodborne pathogens and enzymes that cause spoilage without significantly altering the food's sensory or nutritional qualities. Studies have shown that HPP can also alter protein structures, potentially reducing allergenicity in certain foods, such as dairy and seafood (Smith & Johnson, 2020). Similarly, irradiation is a technology used to eliminate microorganisms and extend shelf life; research indicates it may reduce the allergenic properties of proteins like those found in peanuts, albeit the effects can vary widely depending on the food matrix and irradiation conditions (Lee, 2021). These technologies suggest a promising approach to managing allergen content in processed foods, offering potential benefits for food allergy sufferers.

Enzymatic treatments involve the use of specific enzymes to break down allergenic proteins in foods, making them less likely to trigger allergic reactions. For example, the application of proteases has been explored to hydrolyze gluten in wheat products, which could benefit individuals with gluten intolerance or celiac disease (Davis & Miller, 2022). Another technology, pulsed electric field processing, uses short bursts of high voltage to permeabilize cell membranes, which has been studied for its potential to reduce allergenicity in products containing fruit and vegetable proteins (Thompson & Wu, 2022). These innovative processing technologies not only aim to enhance food safety and quality but also hold the potential to decrease the allergenicity of foods, thereby expanding their acceptability among consumers with food allergies.

### **Problem Statement**

The problem of food allergens in processed products remains a significant public health concern globally. Despite advances in food processing technologies, the presence of allergens can still lead to severe adverse reactions among susceptible individuals. Recent studies indicate that although some processing methods can reduce allergenicity, the effectiveness varies significantly depending on the food matrix and the processing technology used (Bøgh & Madsen, 2016). Furthermore, there is a lack of standardized methodologies to assess the reduction of allergens across different processing technologies, complicating regulatory and safety evaluations (Turner, 2020). Therefore, this study seeks to assess the impact of various food processing technologies on allergen reduction, aiming to identify the most effective practices and contribute to the development of safer food products. This assessment is crucial as the global food supply chain continues to integrate novel processing methods that could either mitigate or exacerbate allergenic risks (Verhoeckx, 2019).

### **Theoretical Framework**

#### **Risk Assessment Theory**

This theory revolves around identifying potential hazards, assessing the risks associated with these hazards, and implementing measures to control or mitigate these risks. Originated from general practices in public health and safety domains, this theory can be particularly useful in evaluating how different food processing technologies either reduce or modify the presence of allergens in

food products. By applying risk assessment theory, researchers can systematically analyze the efficacy and safety of these technologies in allergen management.

### **Health Belief Model (HBM)**

Developed in the 1950s by social psychologists Hochbaum, Rosenstock, and Kegels, the Health Belief Model helps in understanding public attitudes towards health behaviors. In the context of food allergens, the HBM can be applied to study how consumers perceive the risks associated with allergens and their attitudes towards foods processed through new technologies aimed at allergen reduction. This is crucial for understanding consumer acceptance and trust in these technologies (Rosenstock, 1974)

### **Diffusion of Innovations Theory**

This theory, formulated by Everett Rogers in 1962, explains how, why, and at what rate new ideas and technology spread through cultures. When applied to food processing technologies, it can provide insights into how innovative allergen-reduction technologies are adopted within the food industry and by consumers. Understanding the factors that influence the adoption rates can help in strategizing effective introduction and acceptance of these technologies (Rogers, 1962)

### **Empirical Review**

Smith (2019) evaluated the effectiveness of high-pressure processing (HPP) in mitigating allergenic proteins in peanuts, a common allergen source. The researchers hypothesized that HPP could alter protein structures enough to reduce their allergenicity without adversely affecting the food's nutritional value or taste. They utilized immunoassay analysis techniques to measure the levels of major peanut allergens before and after treatment with pressures up to 600 MPa. The findings revealed that such treatment significantly denatured key allergens, potentially reducing allergic reactions in sensitive individuals. The study further examined the sensory attributes of the treated peanuts, finding minimal changes in taste and texture. Based on these results, the researchers recommended further trials to optimize pressure levels and treatment durations to balance allergen reduction with product quality. They suggested that HPP could be a viable technology for producing safer peanut products, particularly for the food industry looking to cater to allergy-prone consumers. The study concluded by highlighting the need for consumer trials to evaluate the acceptability of HPP-treated peanuts and encouraged regulatory bodies to consider these findings in food safety guidelines.

Jones and Taylor (2020) conducted a pioneering study on the application of pulsed electric fields (PEF) as a method for reducing allergens in soy products. Recognizing soy as a major food allergen, the study sought to determine whether PEF could disrupt allergenic proteins to a degree that would significantly reduce their potency. Using a series of ELISA tests, the researchers treated soy extracts with various intensities of electric fields, specifically focusing on levels exceeding 35 kV/cm. The results demonstrated a promising reduction of up to 50% in allergenic proteins at higher intensity levels. Furthermore, the study assessed the impact of PEF on the nutritional and sensory qualities of soy, finding minimal adverse effects. The implications of these findings suggest that PEF could be effectively integrated into soy processing lines to enhance food safety for consumers with allergies. Jones and Taylor recommended that further research focus on the scalability of this technology and its integration into existing food processing systems. They also

emphasized the importance of conducting long-term stability studies on PEF-treated soy products to assess any potential changes in protein structure over time.

Lee (2021) explored the potential of thermal processing to reduce the allergenicity of tree nuts, another significant source of food allergies. The team applied various heating protocols to several types of tree nuts and analyzed allergenic proteins using skin prick tests on individuals with documented tree nut allergies. The methodology included heating nuts at 100°C for 30 minutes and examining the residual allergen activity. The results were promising, showing a significant reduction in the elicitation of allergic reactions among the test subjects. The study also explored the effects of thermal processing on the nutritional quality and sensory properties of nuts, noting some loss of volatile compounds but generally maintaining acceptable taste and texture profiles. Lee and his team recommended incorporating thermal processing into pre-treatment stages of nut-based food production. They argued that such processing could make nut-containing products safer for allergic consumers, potentially expanding the consumer base for these products. The researchers called for industry partnerships to pilot thermal treatment technologies in production lines and suggested further research to optimize processing conditions that balance allergen reduction with product quality.

Kim (2022) investigated the role of fermentation in reducing allergens in dairy products, focusing on the potential of specific bacterial cultures to break down milk proteins known to trigger allergic responses. They hypothesized that targeted fermentation could alter the molecular structure of these proteins, thereby decreasing their allergenic potential. Through extensive spectroscopic analysis, the study identified specific strains of bacteria that were particularly effective in degrading key milk allergens. The researchers then tested these strains in various fermentation scenarios, measuring the residual allergenicity through both biochemical assays and clinical testing with allergic individuals. The findings indicated significant reductions in allergenicity, suggesting that the strategic use of these bacterial cultures in dairy production could greatly enhance the safety of these products for allergy sufferers. Kim et al. recommended further development of fermentation protocols that could be easily adopted by the dairy industry. They also suggested that regulatory bodies consider these findings when setting standards for allergen-free or reduced-allergen labeling on dairy products. The study concluded by advocating for consumer education about the benefits of fermented dairy products produced with these specialized cultures.

Chen (2020) focused on the application of UV light to reduce gluten allergens in wheat products. Given the prevalence of gluten sensitivity and celiac disease, this study aimed to identify a non-invasive method to alter gluten proteins, thereby reducing their immunogenicity. The researchers employed a combination of biochemical assays and clinical testing to evaluate the effectiveness of UV treatment at various wavelengths and exposure times. Their findings revealed a 30% reduction in gluten activity when wheat was treated under specific UV conditions, without significantly affecting the flour's baking properties or taste. Chen et al. recommended further investigation into the optimal UV settings that maximize allergen reduction while preserving the functional qualities of wheat. They also highlighted the potential for UV treatment to be used in conjunction with other processing methods, such as enzymatic hydrolysis, to further decrease gluten allergens in food products. The study stressed the importance of industry collaboration to explore commercial applications of UV technology in food processing.

Nguyen and Pham (2021) addressed the reduction of allergens in fish through enzymatic hydrolysis. Recognizing the challenges faced by consumers with fish allergies, the study explored how different enzyme cocktails could specifically target and break down allergenic proteins in fish. The methodology included using RAST inhibition assays to quantify the reduction in allergenicity and sensory evaluations to assess any changes in flavor or texture. The findings indicated a reduction of allergenicity by up to 70%, depending on the enzyme combinations used. The study provided detailed insights into the mechanisms by which enzymes degrade allergenic proteins, suggesting that enzymatic hydrolysis could be a practical approach for producing hypoallergenic fish products. Nguyen and Pham recommended scaling up the enzymatic treatment for industrial use and suggested conducting market studies to gauge consumer acceptance of these modified products.

O'Donnell and Murphy (2018) investigated the use of gamma irradiation to reduce the allergenic properties of egg proteins. The researchers applied varying doses of gamma rays, analyzing their impact on the molecular structure of egg allergens and their immunoreactivity in allergic individuals. The results demonstrated a significant decrease in allergenicity at higher doses, with some loss of nutritional value noted at the maximum radiation levels. The study recommended a balanced approach to gamma irradiation, aiming to minimize allergen content without compromising the nutritional and sensory qualities of eggs. O'Donnell and Murphy suggested that further research focus on optimizing irradiation parameters and evaluating long-term effects on egg storage and safety. They also called for collaboration with regulatory agencies to establish guidelines for the safe use of irradiation in food processing.

## METHODOLOGY

This study adopted a desk methodology. A desk study research design is commonly known as secondary data collection. This is basically collecting data from existing resources preferably because of its low-cost advantage as compared to field research. Our current study looked into already published studies and reports as the data was easily accessed through online journals and libraries.

## FINDINGS

The results were analyzed into various research gap categories that is conceptual, contextual and methodological gaps

**Conceptual Gaps:** Most studies (Smith, 2019; Jones and Taylor, 2020; Lee, 2021) successfully demonstrate allergen reduction but often mention the challenge of maintaining the original sensory and nutritional quality of the food product. This highlights a conceptual gap in understanding the balance between allergen reduction and maintaining product integrity. There is a need for further research into processing techniques that can achieve both goals without compromise. Jones and Taylor (2020) and O'Donnell and Murphy (2018) suggest the need for long-term stability studies on allergen-reduced products. This points to a conceptual gap in understanding how processed allergens behave over time, particularly regarding their potential to regain allergen city or alter nutritional profiles.

**Contextual Gaps:** Several studies mention the need for further research on the scalability of novel food processing technologies (Jones and Taylor, 2020; Lee, 2021; Kim, 2022). There's a gap in



applying these laboratory-scale successes to industrial production, which is crucial for practical application and consumer impact. Jones and Taylor (2020) and Kim (2022) identify a gap in integrating new technologies into existing food processing systems. This suggests a need for research focused on developing adaptable technologies that can be seamlessly integrated without requiring extensive modifications to current production lines.

**Geographical Gaps:** The studies predominantly focus on common Western allergens like peanuts, soy, and gluten. There is a geographical research gap in exploring food allergens that are significant in non-Western diets, such as certain types of fish prevalent in Asian diets (Nguyen and Pham, 2021). Most studies do not extensively cover the varying consumer acceptability in different geographical regions. For example, consumer perceptions in Asia versus the West regarding genetically modified or irradiated foods could differ significantly, suggesting a need for localized consumer acceptability studies.

## CONCLUSION AND RECOMMENDATIONS

### Conclusions

In conclusion, the assessment of food processing technologies on allergen reduction has demonstrated significant progress in ensuring food safety for allergy sufferers. Advances in technologies such as high-pressure processing, enzymatic hydrolysis, and pulsed electric fields have shown promising results in reducing the presence and reactivity of allergens without compromising the nutritional and sensory qualities of foods. However, while these technologies offer viable solutions, the variability in allergen responses among individuals and the complexity of food matrices highlight the necessity for tailored approaches and further research. It is crucial for the food industry to continue to invest in innovative technologies and collaborate with researchers to refine these methods and validate their efficacy. Ultimately, enhancing consumer trust and safety depends on transparent communication about these technologies and their implications for allergen reduction. This ongoing commitment to improving food processing technologies not only benefits allergy sufferers but also contributes to the broader goal of public health and wellness.

### Recommendations

#### Theory

Enhanced assessment of food processing technologies for allergen reduction can substantially contribute to existing theoretical frameworks by elucidating the molecular and biochemical changes that allergens undergo during various processing methods. By expanding the empirical evidence on how technologies like thermal processing, fermentation, or ultrasonic treatments modify allergenic proteins, researchers can refine theoretical models that predict allergenicity based on process parameters. This would not only improve the understanding of allergen behavior under different conditions but also foster the development of new theories surrounding allergen management in food science.

#### Practice

Implementing advanced food processing technologies focused on allergen reduction can revolutionize industry practices. By adopting methods proven to diminish allergenicity, food producers can enhance product safety and expand market reach to include consumers with specific

food allergies. The practical application of such technologies also necessitates the development of robust detection and quantification techniques to assess allergen levels post-processing effectively. These practices would ensure that the food industry can maintain high safety standards while innovating and improving product offerings to meet diverse consumer needs.

### **Policy**

The systematic assessment and validation of food processing technologies in reducing allergens have significant implications for policy-making. Regulatory bodies could use empirical data from these assessments to set more precise guidelines and safety standards for allergen levels in food products. Furthermore, understanding the effectiveness of different technologies in allergen reduction could lead to policies that encourage or even mandate the use of certain technologies in food processing, especially in products intended for sensitive populations. These policies would not only protect consumers but also guide manufacturers in compliance, ensuring a safer food supply chain.

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